



# Louis Latour Agencies

## Santenay

### Louis Latour

Vintage	2018
Country of Origin	France
Region	Côte de Beaune
Grape varieties	Pinot Noir

#### Wine description

Santenay is the most southerly village in the Côte de Beaune and produces both red and white wines. The red wines from Santenay are reputed to be full and well-structured. It is said that Santenay wines have the soul of Volnay and the body of Pommard.

#### Tasting note

This wine reveals a fresh nose of blackcurrants fruit and subtle mocha aromas. The mouth is elegant and structured, offering crisp fruit of cherry and blackcurrant. The tannins are silky with a beautiful persistence.

#### Vineyard information

Average vine age	30 years old
Soil composition	Rich Marl and Limestone
Average yield (hl/ha)	40 hl/ha
Harvest type	Hand picked
Environmental management	Sustainable - ISO 14001 certified

#### Winemaking information

De-stemmed	Yes
Fermentation vessel	Traditional in open vats
Maturation vessel	Partly in oak barrels
Maturation time	10 to 12 months
Filtration	Yes

#### Wine Analysis

Alcohol by volume	13.5%
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